# TEC 06 Medical





The **TEC 06 Medical** is designed to facilitate the bagging of medical devices in small or medium series.

- Compact and multifunctional
- > Easy integration
- ➤ Quick change of bag size
- ➤ Wide coverage of bagging applications

#### **INNOVATIVE**

Human/machine touch interface oriented Industry 4.0, with optional

#### 21 CFR Part 11 compatibility to:

- Maintain
- ➤ Visualize / Report
- > Exploit / Inform

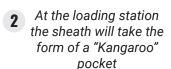




#### **FUNCTIONING**

The **TEC 06 Medical** works with packaging materials such as paper or Tyvek® - transparent plastic that can be sterilized, or with PE sheathing, regulated in tension by a motorized coil holder.

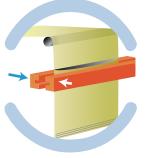
1 Pre-cutting of the film on a single thickness of sheathing





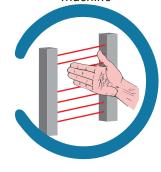
The bag is integral with the reel - Perfect holding of the bag during its filling

The transverse sealing unit seals the bottom and top of the bag simultaneously and separates them



Herringbone weld for peelable opening

The presence of light curtains secures the insertion of the products into the bagging machine





#### PERFORMANCES

- Low loading height
- Programmable controller
- "BRUSHLESS" motorization
- Touch screen and color man-machine interface or computer
- Production counter
- Protection by light curtains
- Thermal welding with dynamic control of each weld for quality feedback of the finished product
  - > Double or wide weld from 3 to 8 mm
  - ➤ For paper sleeves / PP/ Tyvek®, herringbone seal for peelable bag opening
- Motorized spool holder with pneumatic cantilever clamping
- Change of duct width without tools
- Variable bag length at will

#### **OPTIONS & ACCESSORIES**

- Identification by direct printing on thermal transfer film and/or application of labels
- Heavy parts receiving flap
- Conveyor belt for the evacuation of the bags with rise and fall system to serve as a support to support the bag before sealing
- Accessories to facilitate the ergonomics of the specifically designed for your products
- **⇒ 21 CFR Part 11** compliant machine



## Possible synchronization with other devices devices :

➤ Robot

BAG SHAPES

- Conveyor belt for product supply
- Bag weight control
- Automatic boxing



#### **PACKING MATERIALS**

- Paper sheath
- Tyvek® / sterilizable PP
- ⇒ PE / PP sheathing
- Neutral or pre-printed sheath



**CUSHION** 



Hole to

hang



open



Different

lenath



bag



Our machines allow the passage of 100% ecological, biosourced, recyclable and biodegradable plastic or paper sleeves

### TECHNICAL CHARACTERISTICS

Cadence	Up to 15 bags/min (Depending on film type, quality, thickness)
Bag weight	Up to 600 grams (Higher weight with receiving flap)
Bag size	width: 60 to 300 mm Length: Adjustment from mm to mm (More with raised chassis and bar feeder)
Coil size	<b>Width:</b> 50 to 300 mm <b>Diameter:</b> 320 mm
Packing materials	From a sheath <b>Thickness</b> : 60 to 150μ
Power supply	220 V single-phase 50hz / 6 bars
Machine weight	About 250 kg

